###### CURRICULUM VITAE

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| **NAME: KANTILAL DHARMA BHALERAO** |

**E-mail ID:** [**Kantilal2793@gmail.com**](mailto:Kantilal2793@gmail.com)

**Cell. No : +918407905414.**

**JOB OBJECTIVE**

**A dynamic & accomplished professional, in quest of challenging assignments in Production Planning and CNC Programming with an organization of high repute in manufacturing industry**

**PROFILE SUMMARY**

* A result oriented professional with **nearly 5 years of experience** in

**Production Department (Machine shop)**

* Knowledge of CNC Turning programming, Operating and Setting
* Knowledge of Fanuc & Siemens control
* Experience in Heavy Machinery as like Big diameter job Presently associated with **Cummins India Ltd., kothrud ,Pune as Jr. Shop Manager**
* Knowledge about production process operations, increasing productivity & operational efficiencies
* Hands-on experience in leading new developing product
* Good knowledge about TPM & 5S to achieve product excellence at lowest overall costs
* An effective communicator with good interpersonal & problem solving skills

**CORE COMPETENCIES**

* Supervising & managing machines operations, production of long shaft, valves & other general purpose conventional machines components.
* Preparing initial programs for all machines as per drawing on fanuc control super cut machine
* Overseeing the manufacturing processes, identifying any defects / deviations & taking corrective actions with the Design & Development Department, Tool Room, Production & Quality Department
* Providing guidance to junior employee & recommending improvements in production methods to reduce production time
* Deploying suitable manpower, equipment/ materials and ensuring proper planning for timely execution of projects
* Handling forging die, tool room jobs and die casting components jobs
* Working on material like mild steel ,stainless steel, forged steel ,EN19 cast iron, Aluminum, Brass

**ORGANIZATIONAL EXPERIENCE ( 5 YEARS ) :**

**1) Organisation : Cummins India Limited, Kothrud,Pune.**

The company is manufacturing & service providing of diesel & natural gas engine all over worldwide from 60 HP to 4500 HP for marine ,railway, defence & mining application as well as power generation system.

The major process is CNC machining,VMC machining, hobbing & sub assemblies of precision machining components.

**Designation : Jr. Shop Engineer** (since March 2018 to till now )

**2) Organisation : PMT Machine Tools Ltd. Pimpri Pune.**

PMT Machine Limited is one of the Largest machine tool manufacturing company in India successfully operating for more than 50 years.

PMT Product include Automats, CNC Turning,CNC Internal Grinding,CNC cylindrical Grinding and CNC Surface Grinding machine and special purpose machines in Turning and Grinding.

**Designation : Junior Engineer**

CNC Setter and Programmer for Turning Department

(Since 20 April 2016 to Feb. 2018 )

**3)Organisation** : **Sigma Electric Manufacturing Pvt. Limited, Chakan, Pune.**

The Company is manufacturing & service provider for casting components, Major processes are CNC machining,VMC machining,casting etc.SIGMA is a globel leader in manufacturing ferrous and non -ferrous castings, precision machined components and sub-assemblies.

**Designation: Trainee Engineer.(2 Years )**

(working from 17 Feb. 2014 to 16 Feb.2016)

**4) Organisation : Bajaj Auto Limited,Chakan,Pune.**

**Designation : Trainee Engineer**

work in Vehicle Assembly Department for 6 month

(working from 15 July 2013 to 14 Jan. 2014)

**JOB RESPONSIBILITIES :**

* Work area consists of working on CNC Turning as a CNC setter and programmer , shift in charge of Production
* quality assurance of product, man power handling
* Good Knowledge of CNC operational process and cycle time
* Responsible for Tool selection, cycle time calculation, reducing idle time
* Developing machining process for precision job
* Development machining process and different types of programme for CNC machine Planning for setup, tooling, programming, material as per component drawing
* Work on project like BHEL , L &T, Oil & Gas
* Maintain quality as per customer standard
* Implementing system 5S
* Development and creation of new machine parts
* As per drawing done set-up of new component jobs, Tool selection, setting and own inspection of job
* Achieving production targets as per schedule
* Achieving daily, weekly and monthly production planning in cell

**EDUCATION**

* 3 years Diploma in Mechanical Engineering

from MIT Polytechnic College Yeola (Nashik) with 71.65% (2011- 2013)

* S.S.C. from Nashik board in 2010 with 80.64%

**PERSONAL DETAILS**

Name : Kantilal Dharma Bhalerao

Date of Birth. : 27th  April 1993

Permanent Address : At Post - Nagarsul ,Tal :Yeola, Dist: Nashik,Maharashtra (423403).

Languages Known : English, Hindi &,Marathi.

Marital Status : Single

Notice Period : **30** Days

D**ECLARATION**

I hereby declare that the information mentioned above is true to the best of my knowledge and if for false, then I will abide as per rules.

Place :

Date. : Your Faithfully

(**Kantilal Dharma Bhalerao)**